

# Classification of papers for gravure and offset processes

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# Classification of gravure papers 2006

- Gravure printers (bvd m committee) and paper manufacturers jointly developed the classification of gravure publication papers
- Paper manufacturers allocated their products into the classification (coated and uncoated)
- ECI gravure working group (bvd m, ECI, ERA) adopted the classification, it is considered as applicable and complete
- Standard gravure printing conditions (HWC; LWC; SC; MF) are fitting well into classification

# Classification of gravure papers 2006

## Uncoated papers

Paper class	Abbreviation	Description
News-Standard	N-St	Standard newsprint without gravure adaptation
News-Plus	N-P	Improved newsprint for gravure process
Directory	Dir	Uncoated wood content for directories
SC-B	SC-B	High content of recycled paper; online calandered
SC-Standard	SC-St	Super calandered magazine paper with low content of recycled paper
SC-Plus	SC-P	Opt. improved SC paper
SC 80	SC 80	Highly opt. improved SC paper, partially semimatte

# Classification of gravure papers 2006

## Coated papers

Paper class	Abbreviation	Description	
LWC-Standard	LWC-St	<u>L</u> ight <u>w</u> eight <u>c</u> oated catalogue or magazine paper; wood content	LWC – Catalogue LWC – Magazine
LWC-Plus	LWC-P	Opt. improved coated magazine paper; wood content	
MWC 90	MWC 90	<u>M</u> edium <u>w</u> eight <u>c</u> oated; double coated magazine paper; high content opt. brightener	
HWC-Wood Free	HWC-WF	<u>H</u> eavy <u>w</u> eight <u>c</u> oated, 2-3 times coated offset paper high content opt. brightener; mainly for cover production	

# Classification of gravure papers 2006

## Documentation

- Classification of papers for gravure publication printing (8 pages document download [www.bvdm.org](http://www.bvdm.org))
- 7 international paper manufacturers: Burgo, Holmen, Myllykoski, Norske Skog, SCA, Stora Enso, UPM
- 85 papers allocated to 11 categories

# Classification of gravure papers: uncoated

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Paper Type	<i>standard appl.</i> Paper Type long version	Description	ISO brightness	Bulk [cm <sup>3</sup> /g]	Product examples
N-ST	News Standard	standard newsprint without gravure adaptation	58-59	1,35 – 1,60	Holmen News
N-P	<i>PSR_ECI_MF</i> News Plus	improved newsprint for gravure process	68-76	1,35-1,50	Holmen Plus G68, Exopress, Flyopress
DIR	Directory	uncoated wood content for directories	56-71	1,25-1,50	Opalite G, Opalite 67 G Alfa (+)
SC-B	SC B	high content of recycled paper; online calandered	65-69	0,85-0,95	UPM ECO, Envipress
SC-ST	<i>PSR_ECI_SC</i> SC Standard	super calandered magazine paper with low content of recycled paper	67-68	0,85	UPM Max G, Publipress GraphoGravure
SC-P	SC Plus	opt. improved SC paper	72-75	0,85 -0,90	UPM cat, M-Plus, GraphoGrande
SC-80	SC 80	highly opt. improved SC paper, partially semimatte	79-82	0,85 -0,94	UPM Lux 80, Innopress, GraphoPrestige

application : PSR\_ECI\_LWC

application : PSR\_ECI\_SC

application : PSR\_ECI\_MF



# Classification of gravure papers: coated

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Paper Type	Paper Type long version <i>standard appl.</i>	Description	ISO brightness	Bulk [cm <sup>3</sup> /g]	Product examples	
LWC-B	LWC B	light weight coated high wood content, film coating	72	0,80	Ultra Mag RG	
LWC-St	<i>PSR_ECI_LWC</i> LWC	light weight coated catalogue or magazine paper; wood content	LWC catalogue	67-72	0,80	UPM Cote G, Bavaria Ultra, Turnopress
	Standard		LWC magazine	72-76	0,84 – 0,89	Bavaria Classic, Neopress, UPM Cote G
LWC-P	LWC Plus <i>PSR_ECI_HWC</i>	opt. improved coated magazine paper; wood content	78-87	0,75 – 0,80	UPM Cote Plus Terrapress, UPM Ultra, MY Brite	
MWC-90	MWC 90	medium weight coated; double coated magazine paper; high content opt. brightener	90-92	0,75 - 0,80	UPM Star, Novapress G	
HWC-WF	HWC woodfree	heavy weight coated 2-3 times coated offset paper high content opt. brightener; mainly for cover production	>92	0,72 – 0,80	Galerie fine, Royal Xpress, UPM Finesse	

application: PSR\_ECI\_LWC

application: PSR\_ECI\_HWC





# Classification of papers for offset processes (proposal) 2006

- Classification of papers for offset processes (sheet-fed, web-fed, continuous forms, newspaper printing)
- Integration of existing paper classes of ISO 12647-2 and ISO 12647-3 (PT 1 to 5, newsprint)
- 16 subcategories (to be reviewed), papers to be allocated by paper manufacturers

# Classification of offset papers - coated

Paper Type	Paper Type long version	Description	ISO brightness	Bulk (cm <sup>2</sup> /g)	Product examples
PT1	Paper Type 1 (ISO 12647-2)	gloss coated woodfree offset	89-95	–	Hanno Art Gloss (Sappi), BVS gloss (Scheufelen), Ikonogloss (M-real)
PT 1/2	Paper Type 1/2 (ISO 12647-2)	semimatte coated woodfree offset	89-95		Hanno Art Silk (Sappi), Magno Satin (Sappi), Lumisilk (StoraEnso)
PT2	Paper Type 2 (ISO 12647-2)	matte coated woodfree offset	89-95		BVS matte (Scheufelen), Zanders Mega matte
HWC-WF	HWC-Wood Free	<u>Heavy weight coated</u> , 2-3 times coated offset paper high content opt. brightener	>92	0,72-0,80	Galerie fine, Royal Xpress, UPM Finesse Alfabrillant (Myllykoski)
MWC-90	MWC 90	<u>Medium weight coated</u> ; double coated magazine paper; high content opt. brightener	90-92	0,75-0,80	UPM Star, Novapress
LWC-P	LWC-Plus	Opt. improved coated magazine paper; wood content	78-87	0,75-0,80	UPM Cote Plus, Terrapress UPM Ultra, MY Brite
LWC-St	LWC-Standard	<u>Light weight coated</u> catalogue or magazine paper; wood content	67-76	0,80-0,89	UPM Cote, Bavaria Ultra, Turnopress
LWC-B	LWC B	<u>Light weight coated</u> higher content of recycled paper, film coated	72	0,80	



## Classification of offset papers - uncoated

Paper Type	Paper Type long version	Description	ISO brightness	Bulk (cm <sup>3</sup> /g)	Product examples
PT4	Paper Type 4 (ISO 12647-2)	uncoated, white woodfree offset	93	–	Tauro Offset (M-real), UPM Fine, Zeta matte white (M-Real)
SC-80	SC 80	highly opt. improved SC paper, partially semimatte	79-82	0,85-0,94	UPM Lux 80, Innopress, GraphoPrestige
PT5	Paper Type 5 (ISO 12647-2)	uncoated yellowish woodfree offset	73	–	Munken Pure (Arctic Paper)
SC-P	SC-Plus	Opt. improved SC paper	72-75	0,85-0,90	UPM cat, M-Plus, GraphoGrande
SC-Standard	SC-St	Super calandered magazine paper with low content of recycled paper	67-68	0,85	UPM Max, Publipress (Stora), Graphoset (SCA)
SC-B	SC B	High content of recycled paper; online calandered	65-69	0,85-0,95	UPM ECO, Envipress, LP-HO (Myllykoski)
Dir	Directory	Uncoated wood content for directories	56-71	1,25-1,50	Opalite, Opalite 67
N-P	News-Plus	Improved newsprint for offset heatset	68-76	1,35-1,50	Holmen Plus, Exopress, Flyopress
N-St	News-Standard	Standard newsprint without offset heatset adaptation	58-59	1,35-1,60	Holmen News



# Classification of gravure papers: uncoated

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*standard appl.*

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